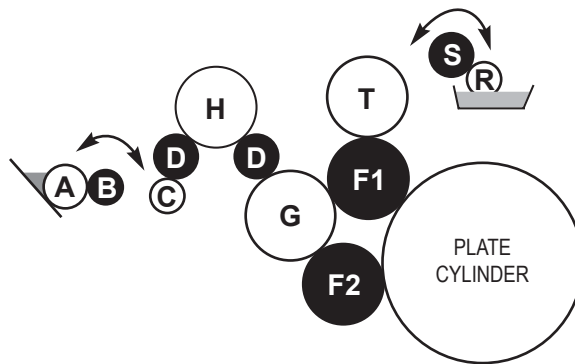


**RYOBI MODEL 2700 — ITEK MODEL 950**



● Soft Rubber Roll

○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**RYOBI MODEL 2700 — ITEK MODEL 950**

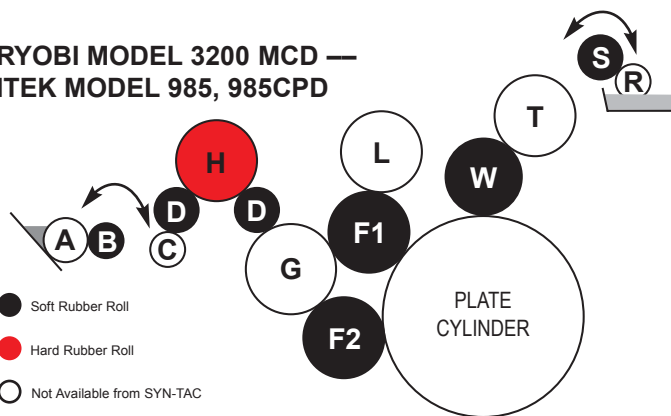
**INK SYSTEM ROLLERS**

27010	F1	INK FORM (small)	5270-51-700Z-2	27/32	10 <sup>23</sup> /32	14 <sup>19</sup> /32
27011	F2	INK FORM (large)	5270-51-810Z-2	2 <sup>9</sup> /16	10 <sup>23</sup> /32	14 <sup>19</sup> /32
27020	D	INK DISTRIBUTOR (large)	5270-51-510-2	1 1/4	10 <sup>5</sup> /8	14 <sup>5</sup> /8
27021	D	INK DISTRIBUTOR (small)	—	1 1/8	10 <sup>5</sup> /8	14 <sup>5</sup> /8
27030	B	INK DUCTOR (old style)	5270-51-140-3	17/32	10 <sup>5</sup> /8	12 <sup>1</sup> /16

**WATER SYSTEM ROLLERS**

27050	S	AQUA DUCTOR	5270-53-160-4	1 3/8	11 3/4	13 <sup>9</sup> /32
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**RYOBI MODEL 3200 MCD —  
ITEK MODEL 985, 985CPD**



● Soft Rubber Roll

● Hard Rubber Roll

○ Not Available from SYN-TAC

**RYOBI MODEL 3200 MCD — ITEK MODEL 985**

**INK SYSTEM ROLLERS**

32R13	F1	INK FORM (small)	5322-51-700-Z	27/32	13 <sup>3</sup> /16	16 <sup>17</sup> /32
32R14	F2	INK FORM (large)	5322-51-810-Z	2 <sup>9</sup> /16	13 <sup>3</sup> /16	16 <sup>17</sup> /32
32R23	D	INK DISTRIBUTOR	5322-51-510	1 <sup>11</sup> /32	13 <sup>7</sup> /32	16 <sup>9</sup> /16
32R32	B	INK DUCTOR (old style)	5322-51-140	17/32	13 <sup>3</sup> /32	14 <sup>1</sup> /2
32R34	B	INK DUCTOR (new style)	5340-51-140-Z	1 1/4	13 <sup>1</sup> /8	—
32R820-B	H	TOP INK OSCILLATOR	5322-51-600	2 1/2	13 <sup>11</sup> /16	16 <sup>1</sup> /2

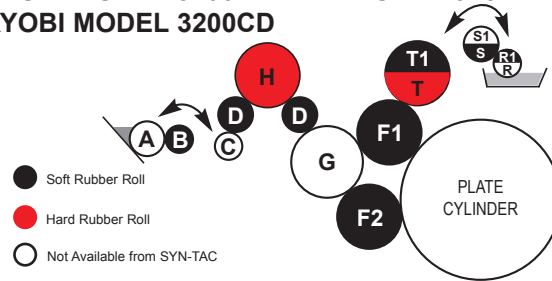
**WATER SYSTEM ROLLERS**

32R40	W	WATER FORM	5322-53-350Z-1	2	13 <sup>23</sup> /32	16 <sup>17</sup> /32
32R41	W	3M WATER FORM (3M sleeve #21019 not included)	—	2 1/8	13 <sup>27</sup> /32	16 <sup>17</sup> /32
32R53	S	WATER DUCTOR	5322-53-160-1	1 1/32	14 <sup>5</sup> /32	16 <sup>3</sup> /8
32R54-NS	S	WATER DUCTOR (new style)	5340-53-170Z-1	1 1/32	13 <sup>19</sup> /32	15 <sup>3</sup> /8
32R49	—	WATER FOUNTAIN BOTTLE (plastic, quart size, with cap & valve)	—	—	—	—

See page 71 for Townsend T-51 color head rolls.

See page 13 for Crestline water unit rolls.

**RYOBI MODEL 2800 — ITEK MODEL 960**  
**RYOBI MODEL 3200 — ITEK MODEL 975**  
**RYOBI MODEL 3200CD**



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**RYOBI MODEL 2800 — ITEK MODEL 960**

**INK SYSTEM ROLLERS**

<b>280-K</b>	•	KIT (five soft rubber rollers)	—	—	—	—
<b>•28010</b>	F1	INK FORM (small)	5290-51-700Z-3	27/32	11 11/32	14 19/32
<b>•28011</b>	F2	INK FORM (large)	5290-51-810Z-3	29/16	11 11/32	14 19/32
<b>•28020</b>	D	INK DISTRIBUTOR (large)	5290-51-510-3	1 1/4	11 1/4	14 5/8
<b>28021</b>	D	INK DISTRIBUTOR (small)	—	1 1/8	11 1/4	14 5/8
<b>28030</b>	B	INK DUCTOR (old style)	5290-51-140-3	17/32	11 5/32	12 1/16
<b>•28031</b>	B	INK DUCTOR (new style)	5290-51-140Z-4	17/32	11 5/32	—
<b>28080</b>	—	SYN-TAC SUPER INKER (See page 7)	—	—	—	—
<b>280820</b>	H	TOP INK OSCILLATOR	5300-51-600-1	2 1/2	11 11/16	14 1/2
<b>280840</b>	H	JUMBO INK OSCILLATOR	—	4	11 3/4	14 1/2

**WATER SYSTEM ROLLERS**

<b>28050</b>	S	AQUA DUCTOR	5290-53-160-4	1 3/8	12 3/32	13 9/32
<b>280850</b>	T	WATER OSCILLATOR	5300-51-900-3	2 3/8	11 1/2	14 1/2

**SUPER AQUAMAGIC WATER SYSTEM ROLLERS**

<b>28055</b>	R1	WATER FOUNTAIN	5290-53-350-1	17/16	11 13/16	17 23/32
<b>28059</b>	T1	WATER OSCILLATOR SHELL	5290-53-320-1	2 3/8	11 7/16	12 3/8

**RYOBI MODEL 3200 — ITEK MODEL 975**

**INK SYSTEM ROLLERS**

<b>320-K</b>	•	KIT (five soft rubber rollers)	—	—	—	—
<b>•32R11</b>	F1	INK FORM (small)	5310-51-700Z-1	27/32	12 7/32	16 17/32
<b>•32R12</b>	F2	INK FORM (large)	5310-51-810Z-1	29/16	12 7/32	16 17/32
<b>•32R20</b>	D	INK DISTRIBUTOR	5310-51-510-1	1 11/32	12 1/4	16 9/16
<b>32R21</b>	D	INK DISTRIBUTOR	—	1 5/32	12 1/4	16 9/16
<b>32R31</b>	B	INK DUCTOR (old style)	5310-51-140-1	17/32	12 1/8	13 1/2
<b>•32R33</b>	B	INK DUCTOR (new style)	5330-51-140-Z	1 1/4	12 1/8	—
<b>32R80</b>	—	SYN-TAC SUPER INKER (See page 7)	—	—	—	—
<b>32R820-A</b>	H	TOP INK OSCILLATOR	5310-51-600-1	2 1/2	12 23/32	16 15/32
<b>32R840</b>	H	JUMBO INK OSCILLATOR (must be installed with extra brackets & distributors)	—	3 15/16	12 3/4	16 1/2

**WATER SYSTEM ROLLERS**

<b>32R51*</b>	S	AQUA DUCTOR	5310-53-160-2	1 3/8	12 29/32	15 7/32
<b>32R850</b>	T	WATER OSCILLATOR	5310-51-900-1	2 1/2	12 9/16	16 5/8

**SUPER AQUAMAGIC WATER SYSTEM ROLLERS**

<b>32R55</b>	R1	WATER FOUNTAIN	5320-53-350-1	17/16	13 7/32	19 7/8
<b>32R59</b>	T1	WATER OSCILLATOR SHELL	5320-53-320-1	2 1/2	12 1/2	12 19/32

**RYOBI MODEL 3200E with serial # 10143 & HIGHER**

**INK SYSTEM ROLLERS**

<b>321-K</b>	•	KIT (five soft rubber rollers)	—	—	—	—
<b>•32R13</b>	F1	INK FORM (small)	5322-51-700-Z	27/32	13 3/16	16 17/32
<b>•32R14</b>	F2	INK FORM (large)	5322-51-810-Z	29/16	13 3/16	16 17/32
<b>•32R23</b>	D	INK DISTRIBUTOR	5322-51-510	1 11/32	13 7/32	16 9/16
<b>•32R34</b>	B	INK DUCTOR (new style)	5340-51-140-Z	1 1/4	13 1/8	—

**WATER SYSTEM ROLLERS**

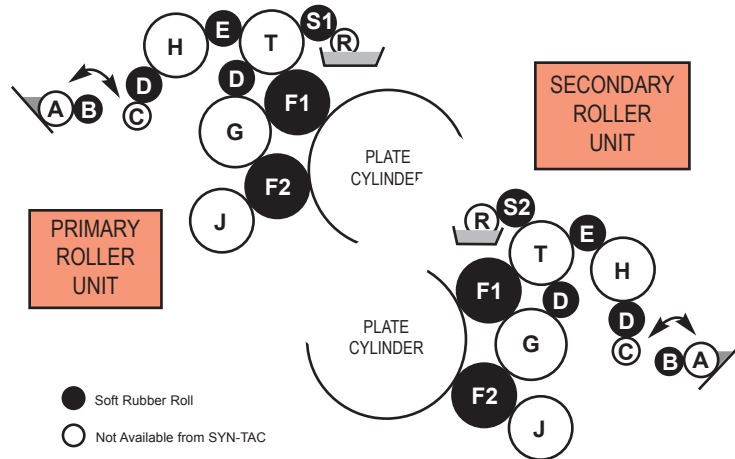
<b>32R51-NS*</b>	S	AQUA DUCTOR	5310-53-460	1 3/8	13 15/16	15 7/32
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**SUPER AQUAMAGIC WATER SYSTEM ROLLERS**

<b>32R58</b>	T1	WATER OSCILLATOR SHELL	—	2 1/2	13 1/2	13 19/32
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\* Bearings are **NOT** included.. • The roller kit rollers.  
 See page 71 for Townsend T-51 color head rolls, and page 13 for Crestline unit rolls.

**RYOBI MODEL 3200 PFA — ITEK MODEL 975 PFA**  
(Perfector Press)



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**RYOBI 3200 PFA — ITEK 975 PFA**

**INK SYSTEM ROLLERS**

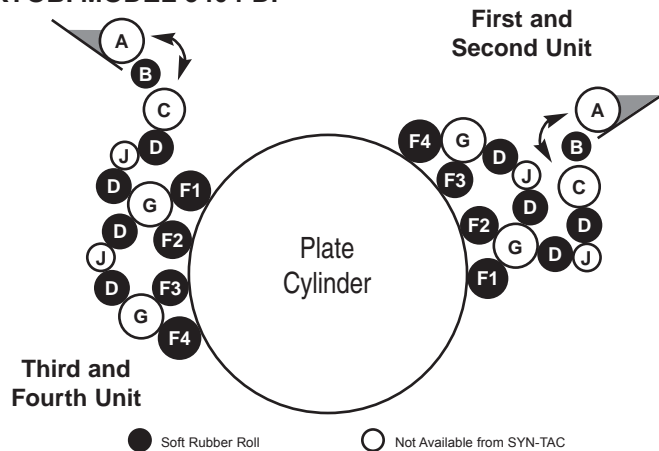
32R11	F1	INK FORM (small)	5310-51-700Z-1	27/32	127/32	1617/32
32R12	F2	INK FORM (large)	5310-51-810Z-1	29/16	127/32	1617/32
32R20	D	INK DISTRIBUTOR	5310-51-510-1	111/32	121/4	169/16
32R25*	E	INK DISTRIBUTOR	5330-51-530-2	21/16	121/4	171/2
32R31	B	INK DUCTOR (old style)	5310-51-140-1	17/32	121/8	131/32
32R33	B	INK DUCTOR (new style)	5330-51-140Z	11/4	121/8	—

**WATER SYSTEM ROLLERS**

32R51*	S1	WATER DUCTOR (primary unit)	5310-53-160-2	13/8	1229/32	151/4
32R52*	S2	WATER DUCTOR (secondary unit)	5330-53-160-2	19/16	1229/32	151/4
32R49	—	WATER FOUNTAIN BOTTLE (plastic, quart size, with cap & valve)	—	—	—	—

\* Bearings are NOT included.

**RYOBI MODEL 3404 DI**

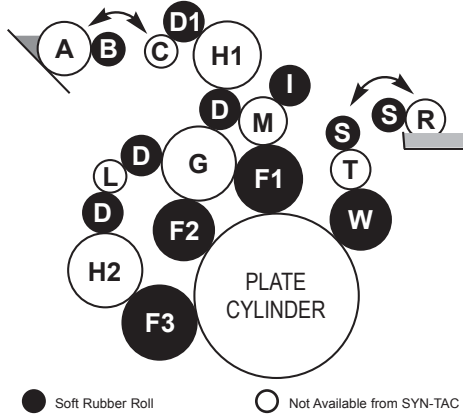


**RYOBI 3404 DI**

**INK SYSTEM ROLLERS**

34R10	F1	1st INK FORM	5354-57-210-1	25/32	133/16	157/16
34R11	F2	2nd INK FORM	5354-57-220-1	21/32	133/16	157/16
34R12	F3	3rd INK FORM	5354-57-230-1	115/16	133/16	157/16
34R13	F4	4th INK FORM	5354-57-240-1	25/16	133/16	157/16
34R20	D	INK DISTRIBUTOR	5354-51-110-1	129/32	133/16	1529/32
34R30	B	INK DUCTOR	5354-52-110-1	119/32	133/16	1529/32

RYOBI MODEL 3302 — ITEK MODEL 3985 — A.B. DICK 9985



● Soft Rubber Roll      ○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**RYOBI 3302 3304H — ITEK 3985 — A.B. DICK 9985**

**INK SYSTEM ROLLERS**

<b>32R-K</b>	•	KIT (nine soft rubber ink rolls)	—	—	—	—
<b>32R13</b>	F2	INK FORM (small)	5322-51-700Z	27/32	13 3/16	16 17/32
<b>32R14</b>	F3	INK FORM (large)	5322-51-810Z	29/16	13 3/16	16 17/32
<b>32R15</b>	F1	INK FORM (medium)	5340-51-700Z	27/16	13 3/16	16 17/32
<b>32R24</b>	D	INK DISTRIBUTOR	5340-51-550	1 11/32	13 7/32	17 3/8
<b>32R26</b>	I	INK DISTRIBUTOR	5340-51-560	1 3/8	12 7/8	17 3/8
<b>32R27</b>	D1	INK DISTRIBUTOR	5340-51-570	1 11/32	13 7/32	17 3/8
<b>32R32</b>	B	INK DUCTOR (old style)	5322-51-140	1 7/32	13 3/32	14 1/2
<b>32R34</b>	B	INK DUCTOR (new style)	5340-51-140Z	1 1/4	13 1/8	—
<b>32R60***</b>	—	LOWER FEED ROLLER	5340-36-220-1	1 1/8	7 31/32	17 3/32
<b>32R69</b>	—	PULL OUT WHEEL	5330-35-330Z	1 21/32	5 1/16	3 1/8

**RYOBI 3302 — ITEK 3985 — A.B. DICK 9985**

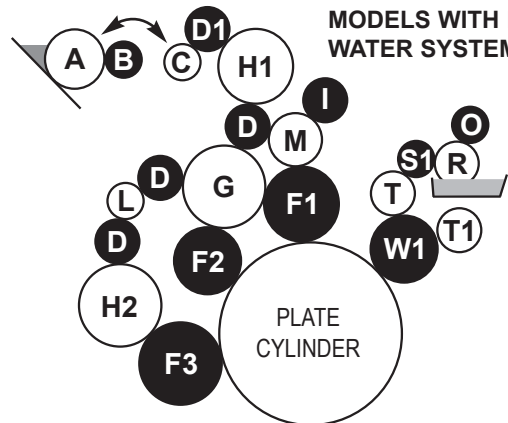
**WATER SYSTEM ROLLERS**

<b>32R40</b>	W	WATER FORM	5322-53-350Z-1	2	13 23/32	16 17/32
<b>32R41</b>	W	3M WATER FORM (3M sleeve #21019 <u>not</u> included)	—	2 1/8	13 27/32	16 17/32
<b>32R54-NS</b>	S	WATER DUCTOR & DISTRIBUTOR (new style)	5340-53-170Z-1	1 1/32	13 19/32	15 3/8
<b>32R54-OS</b>	S	WATER DUCTOR (old style)	5340-53-175	1 1/32	14 3/16	15 3/8
<b>32R49</b>	—	WATER BOTTLE (one quart)	—	—	—	—

**RYOBI 3302H,3304H — ITEK 3995 — A.B. DICK 9995**

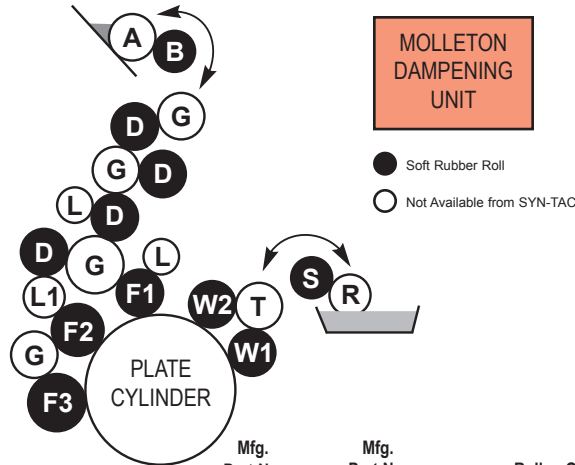
**WATER SYSTEM ROLLERS**

<b>33R40</b>	W1	WATER FORM	5344-53-530	2 19/32	13 13/32	16 1/4
<b>33R51**</b>	S1	METERING	5344-53-330	1 13/16	15 19/32	18 11/32
<b>33R53</b>	O	SQUEEZE	5344-53-220	1 13/16	15 13/16	18 11/32
<b>32R49</b>	—	WATER BOTTLE (one quart)	—	—	—	—



• The ink train soft rubber roller kit includes these rolls.  
 \* Bearings are NOT included.  
 \*\* Gear is NOT included.    \*\*\* Bearings and gear are NOT included.  
 See page 12 or 13 for Crestline water unit rolls.

**RYOBI MODELS 510 & 512**



Syn-Tac Cat. No.	Key	Description	Mfg. Part No. 1st. Head	Mfg. Part No. 2nd. Head	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>RYOBI 510 &amp; 512</b>							
<b>INK SYSTEM ROLLERS</b>							

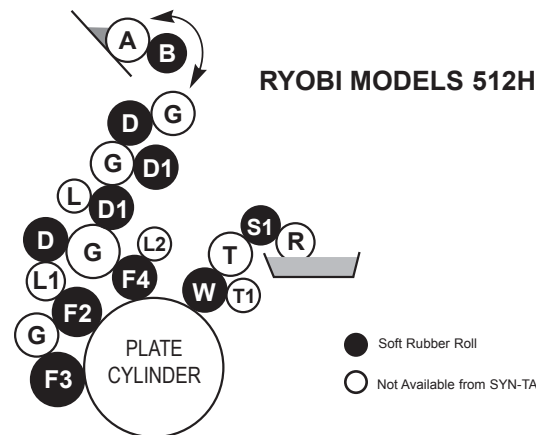
51R10	F1	1st INK FORM	5512-57-150	5512-57-810	2 <sup>5</sup> / <sub>32</sub>	20 <sup>1</sup> / <sub>16</sub>	23 <sup>11</sup> / <sub>16</sub>
51R11	F2	2nd INK FORM	5512-57-250	5512-57-820	1 <sup>15</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>16</sub>	23 <sup>11</sup> / <sub>16</sub>
51R12	F3	3rd INK FORM	5512-57-350	5512-57-830	2 <sup>9</sup> / <sub>32</sub>	20 <sup>1</sup> / <sub>16</sub>	23 <sup>11</sup> / <sub>16</sub>
51R20	D	INK DISTRIBUTOR	5512-51-110	5512-51-210	1 <sup>7</sup> / <sub>8</sub>	20 <sup>1</sup> / <sub>16</sub>	23 <sup>11</sup> / <sub>16</sub>
51R30	B	INK DUCTOR	5512-52-110	5512-52-610	1 <sup>19</sup> / <sub>32</sub>	20 <sup>9</sup> / <sub>32</sub>	21 <sup>9</sup> / <sub>16</sub>

<b>MOLLETON WATER SYSTEM ROLLERS</b>							
51R40	W1	1st WATER FORM	5512-53-350	5512-53-620	1 <sup>25</sup> / <sub>32</sub>	20 <sup>11</sup> / <sub>16</sub>	23 <sup>11</sup> / <sub>16</sub>
51R42	W1	3M 1st WATER FORM (sleeve #18522 not included)	—	—	1 <sup>7</sup> / <sub>8</sub>	20 <sup>11</sup> / <sub>16</sub>	23 <sup>11</sup> / <sub>16</sub>
51R41	W2	2nd WATER FORM	5512-53-410	5512-53-630	1 <sup>5</sup> / <sub>8</sub>	20 <sup>11</sup> / <sub>16</sub>	22 <sup>9</sup> / <sub>32</sub>
51R43	W2	3M 2nd WATER FORM (sleeve #17222 not included)	—	—	1 <sup>3</sup> / <sub>4</sub>	20 <sup>11</sup> / <sub>16</sub>	22 <sup>9</sup> / <sub>32</sub>
51R50	S	WATER DUCTOR	5512-53-250	5512-53-610	1 <sup>3</sup> / <sub>8</sub>	21 <sup>3</sup> / <sub>32</sub>	22 <sup>1</sup> / <sub>2</sub>

**RYOBI 512H**

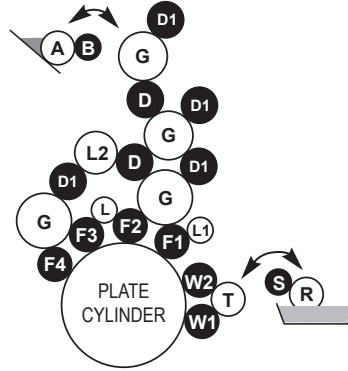
<b>INK SYSTEM ROLLERS</b>							
51R13	F4	1st INK FORM	5512-57-260	5512-57-260	2 <sup>5</sup> / <sub>32</sub>	20 <sup>1</sup> / <sub>16</sub>	21 <sup>1</sup> / <sub>2</sub>
51R11	F2	2nd INK FORM	5512-57-250	5512-57-250	1 <sup>15</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>16</sub>	23 <sup>11</sup> / <sub>16</sub>
51R12	F3	3rd INK FORM	5512-57-350	5512-57-350	2 <sup>9</sup> / <sub>32</sub>	20 <sup>1</sup> / <sub>16</sub>	23 <sup>11</sup> / <sub>16</sub>
51R20	D	INK DISTRIBUTOR	5512-51-110	5512-51-110	1 <sup>7</sup> / <sub>8</sub>	20 <sup>1</sup> / <sub>16</sub>	23 <sup>11</sup> / <sub>16</sub>
51R21	D1	INK DISTRIBUTOR	5512-51-180	5512-51-180	1 <sup>29</sup> / <sub>32</sub>	20 <sup>1</sup> / <sub>16</sub>	21 <sup>13</sup> / <sub>16</sub>
51R30	B	INK DUCTOR	5512-52-110	5512-52-110	1 <sup>19</sup> / <sub>32</sub>	20 <sup>9</sup> / <sub>32</sub>	21 <sup>9</sup> / <sub>16</sub>

<b>CONTINUOUS DAMPENING SYSTEM ROLLERS</b>							
51R44	W	WATER FORM	5512-53-670-1C	5512-53-670-1C	2 <sup>17</sup> / <sub>32</sub>	20 <sup>5</sup> / <sub>32</sub>	23 <sup>29</sup> / <sub>32</sub>
51R51	S1	METERING	5512-53-840-1	5512-53-840-1	2 <sup>15</sup> / <sub>32</sub>	21 <sup>19</sup> / <sub>32</sub>	24 <sup>3</sup> / <sub>32</sub>



\* Bearings are NOT included.

**RYOBI MODELS 520, 522 & 524**



MOLLETON DAMPENING UNIT

- Soft Rubber Roll
- Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>RYOBI 520, 522 &amp; 524</b>						

**INK SYSTEM ROLLERS**

52R14	F1	1st INK FORM	5522-57-250	1 <sup>15</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>16</sub>	24 <sup>5</sup> / <sub>32</sub>
52R15	F2	2nd INK FORM	5522-57-260	1 <sup>7</sup> / <sub>8</sub>	20 <sup>1</sup> / <sub>16</sub>	22 <sup>21</sup> / <sub>32</sub>
52R16	F3	3rd INK FORM	5522-57-270	1 <sup>3</sup> / <sub>4</sub>	20 <sup>1</sup> / <sub>16</sub>	22 <sup>21</sup> / <sub>32</sub>
52R17	F4	4th INK FORM	5522-57-280	2	20 <sup>1</sup> / <sub>16</sub>	24 <sup>9</sup> / <sub>32</sub>
52R20	D	INK DISTRIBUTOR (short)	5522-51-130	2 <sup>1</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>4</sub>	23 <sup>5</sup> / <sub>8</sub>
52R21	D1	INK DISTRIBUTOR (long)	5522-51-110	2 <sup>1</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>4</sub>	25 <sup>3</sup> / <sub>16</sub>
52R30	B	INK DUCTOR	5522-52-270	1 <sup>13</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>4</sub>	23 <sup>7</sup> / <sub>8</sub>

**WATER SYSTEM ROLLERS**

52R40	W1	1st WATER FORM	5522-53-430	1 <sup>23</sup> / <sub>32</sub>	20 <sup>11</sup> / <sub>16</sub>	23 <sup>15</sup> / <sub>32</sub>
52R41	W2	2nd WATER FORM	5522-53-440	1 <sup>23</sup> / <sub>32</sub>	20 <sup>11</sup> / <sub>16</sub>	24 <sup>9</sup> / <sub>32</sub>
52R42	W1	3M 1st WATER FORM (sleeve #18524 <i>not</i> included)	—	1 <sup>7</sup> / <sub>8</sub>	20 <sup>11</sup> / <sub>16</sub>	23 <sup>15</sup> / <sub>32</sub>
52R43	W2	3M 2nd WATER FORM (sleeve #18524 <i>not</i> included)	—	1 <sup>7</sup> / <sub>8</sub>	20 <sup>11</sup> / <sub>16</sub>	24 <sup>5</sup> / <sub>32</sub>
52R50	S	WATER DUCTOR	5522-52-340	1 <sup>13</sup> / <sub>32</sub>	21 <sup>1</sup> / <sub>4</sub>	23 <sup>7</sup> / <sub>8</sub>

**CONTINUOUS DAMPENING SYSTEM ROLLERS**

52R44	W	WATER FORM	5524-53-560-1	2	20 <sup>1</sup> / <sub>8</sub>	23 <sup>3</sup> / <sub>8</sub>
52R51*	S1	METERING	5524-53-211-1	2 <sup>1</sup> / <sub>2</sub>	22 <sup>1</sup> / <sub>16</sub>	24 <sup>7</sup> / <sub>8</sub>

**RYOBI 520HX, 522HX & 524HX**

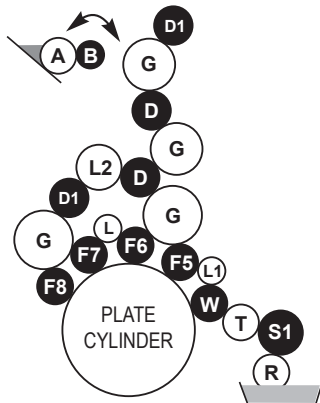
**INK SYSTEM ROLLERS**

52R10	F5	1st INK FORM	6520-57-250	1 <sup>15</sup> / <sub>16</sub>	20 <sup>3</sup> / <sub>32</sub>	23 <sup>21</sup> / <sub>32</sub>
52R11	F6	2nd INK FORM	6520-57-260	1 <sup>7</sup> / <sub>8</sub>	20 <sup>3</sup> / <sub>32</sub>	22 <sup>1</sup> / <sub>16</sub>
52R12	F7	3rd INK FORM	5522-57-270-1	1 <sup>25</sup> / <sub>32</sub>	20 <sup>3</sup> / <sub>32</sub>	22 <sup>11</sup> / <sub>16</sub>
52R13	F8	4th INK FORM	5522-57-280-1	2	20 <sup>3</sup> / <sub>32</sub>	24 <sup>3</sup> / <sub>16</sub>
52R20	D	INK DISTRIBUTOR (short)	5522-51-130	2 <sup>1</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>4</sub>	23 <sup>5</sup> / <sub>8</sub>
52R21	D1	INK DISTRIBUTOR (long)	5522-51-110	2 <sup>1</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>4</sub>	25 <sup>3</sup> / <sub>16</sub>
52R30	B	INK DUCTOR	5522-52-270	1 <sup>13</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>4</sub>	23 <sup>7</sup> / <sub>8</sub>

**CONTINUOUS DAMPENING SYSTEM ROLLERS**

52R45	W	WATER FORM	6520-53-691	2	20 <sup>1</sup> / <sub>8</sub>	24 <sup>7</sup> / <sub>32</sub>
52R52	S1	METERING	6520-53-810	2 <sup>1</sup> / <sub>2</sub>	21 <sup>9</sup> / <sub>16</sub>	24 <sup>29</sup> / <sub>32</sub>

**RYOBI MODELS 520HX, 522HX, 524HX & 525HX**

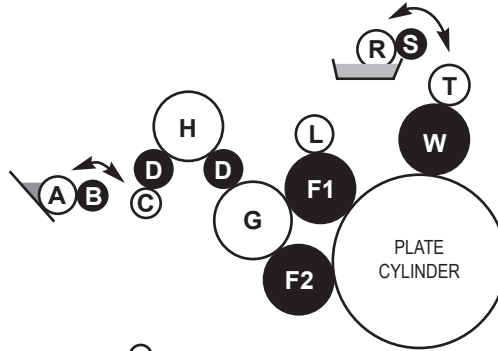


CONTINUOUS DAMPENING UNIT

- Soft Rubber Roll
- Not Available from SYN-TAC

\* Bearings are NOT included.

**RYOBI 500-N**



● Soft Rubber Roll      ○ Not Available from SYN-TAC

**RYOBI 500-N**

**INK SYSTEM ROLLERS**

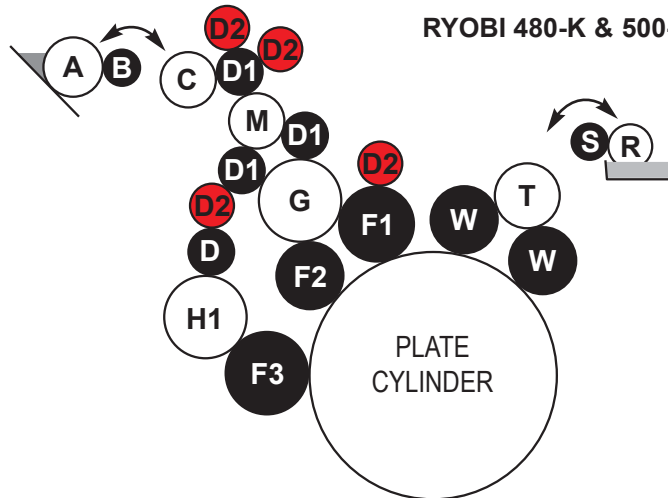
50R10	F1	1st INK FORM	5430-51-610-1	27/32	19	19 <sup>13</sup> / <sub>16</sub>
50R11	F2	2nd INK FORM	5430-51-640-1	2 <sup>13</sup> / <sub>32</sub>	19	19 <sup>13</sup> / <sub>16</sub>
50R20*	D	INK DISTRIBUTOR	5430-51-410-1	17/32	19	23 <sup>7</sup> / <sub>16</sub>
50R30*	B	INK DUCTOR	5430-51-260-1	1 <sup>11</sup> / <sub>32</sub>	19	21 <sup>5</sup> / <sub>32</sub>

**MOLLETON WATER SYSTEM ROLLERS**

50R40	W	WATER FORM	5430-53-520-1	2	19 <sup>1</sup> / <sub>2</sub>	20 <sup>1</sup> / <sub>16</sub>
50R41	W	3M WATER FORM (3M sleeve 21022 <i>not</i> included)		2 <sup>1</sup> / <sub>8</sub>	19 <sup>1</sup> / <sub>2</sub>	20 <sup>1</sup> / <sub>16</sub>
50R50*	S	WATER DUCTOR	5430-53-310-1	1 <sup>1</sup> / <sub>32</sub>	19 <sup>17</sup> / <sub>32</sub>	20 <sup>23</sup> / <sub>32</sub>

\* Bearings are NOT included.

**RYOBI 480-K & 500-K**



● Soft Rubber Roll      ● Hard Rubber Roll      ○ Not Available from SYN-TAC

**RYOBI 480-K & 500-K**

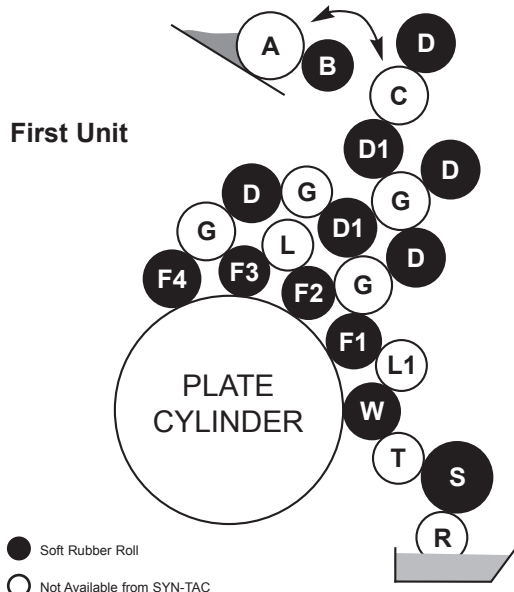
**INK SYSTEM ROLLERS**

50R12	F1	1st INK FORM (medium)	5480-51-611	2 <sup>1</sup> / <sub>8</sub>	19	20 <sup>13</sup> / <sub>32</sub>
50R13	F2	2nd INK FORM (small)	5480-51-621	1 <sup>13</sup> / <sub>16</sub>	19	20 <sup>13</sup> / <sub>32</sub>
50R14	F3	3rd INK FORM (large)	5480-51-631	2 <sup>1</sup> / <sub>4</sub>	19	20 <sup>13</sup> / <sub>32</sub>
50R21	D	INK DISTRIBUTOR (soft)	5480-51-421	1 <sup>29</sup> / <sub>32</sub>	19	20 <sup>15</sup> / <sub>32</sub>
50R22	D1	INK DISTRIBUTOR (soft)	5480-51-411	1 <sup>3</sup> / <sub>4</sub>	19	20 <sup>15</sup> / <sub>32</sub>
50R23	D2	INK DISTRIBUTOR (hard)	5480-51-431	1 <sup>17</sup> / <sub>32</sub>	19	20 <sup>15</sup> / <sub>32</sub>
50R31	B	INK DUCTOR	5480-51-261	1 <sup>19</sup> / <sub>32</sub>	19	20 <sup>1</sup> / <sub>8</sub>

**MOLLETON WATER SYSTEM ROLLERS**

50R45	W	WATER FORM	5480-53-511	1 <sup>5</sup> / <sub>8</sub>	19 <sup>7</sup> / <sub>16</sub>	20 <sup>11</sup> / <sub>16</sub>
50R46	W	3M WATER FORM (3M sleeve 17222 <i>not</i> included)		1 <sup>3</sup> / <sub>4</sub>	19 <sup>7</sup> / <sub>16</sub>	20 <sup>11</sup> / <sub>16</sub>
50R51	S	WATER DUCTOR	5480-53-311	1 <sup>13</sup> / <sub>32</sub>	19 <sup>5</sup> / <sub>16</sub>	20 <sup>5</sup> / <sub>8</sub>

**RYOBI MODELS 582H**



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>RYOBI 582H</b>						
<b>INK SYSTEM ROLLERS</b>						
58R10	F1	1st INK FORM	5582-57-250	1 <sup>15</sup> / <sub>16</sub>	22 <sup>27</sup> / <sub>32</sub>	26 <sup>17</sup> / <sub>32</sub>
58R11	F2	2nd INK FORM	5582-57-260	1 <sup>7</sup> / <sub>8</sub>	22 <sup>11</sup> / <sub>16</sub>	24 <sup>13</sup> / <sub>32</sub>
58R12	F3	3rd INK FORM	5582-57-270	1 <sup>25</sup> / <sub>32</sub>	22 <sup>27</sup> / <sub>32</sub>	25 <sup>1</sup> / <sub>32</sub>
58R13	F4	4th INK FORM	5582-57-280	2	22 <sup>27</sup> / <sub>32</sub>	26 <sup>17</sup> / <sub>32</sub>
58R20	D	INK DISTRIBUTOR (long)	5582-51-110	2 <sup>1</sup> / <sub>16</sub>	23 <sup>1</sup> / <sub>32</sub>	27 <sup>9</sup> / <sub>16</sub>
58R21	D1	INK DISTRIBUTOR (short)	5582-51-130	2 <sup>1</sup> / <sub>16</sub>	23 <sup>1</sup> / <sub>32</sub>	25 <sup>3</sup> / <sub>32</sub>
58R30	B	INK DUCTOR	5582-52-271	1 <sup>13</sup> / <sub>16</sub>	22 <sup>21</sup> / <sub>32</sub>	26 <sup>1</sup> / <sub>4</sub>
<b>CONTINUOUS DAMPENING SYSTEM ROLLERS</b>						
58R40	W	WATER FORM	5582-53-320	2	22 <sup>7</sup> / <sub>8</sub>	25 <sup>3</sup> / <sub>4</sub>
58R51	S	METERING	5582-53-211	2 <sup>1</sup> / <sub>2</sub>	24 <sup>21</sup> / <sub>32</sub>	27 <sup>1</sup> / <sub>4</sub>

**RYOBI MODELS 582H**

